

Mesa Armor-Clad Roof Drain systems ensure the proper drainage of water from the Aboveground Storage Tank's floating roof. Mesa's Roof Drain systems are designed, tested and manufactured to customer tank requirements to offer the following features:

- Armor-Clad Roof Drains are installed to form a single coil repeating lay pattern (360° coil).
- Armor-Clad features a smooth internal fluidway without corrugation that traps sediment.
- The Roof Drain connects sump nozzle to tank shell in one continuous length regardless of the size of the tank (without rigid piping).
- Armor-Clad Flexible Pipe has a negative buoyancy in all storage products, including light products and heavy crude oil.
- Compression sealed, full-flow factory-applied end fittings provide non-leaking couplings at each end of the assembly.
- Installation drawings are included. Installation supervision is available in the continental USA.
- System ensures less maintenance, less product loss, reduced shutdowns and maximum service life.

PIPE LENGTH CALCULATION Let R = horizontal distance (free space) between rigid pipe flanges, and H = tank height. If R < H, then L = H - R + 1.57 R If R > H, then L = R - H + 1.57 H

I.D.	WEIGHT PER FOOT	MINIMUM WORKING BEND RADIUS	MAXIMUM WORKING PRESSURE	VACUUM RATING INCHES HG.	STANDARD TEMP. RANGE
3 in	5.5 lb	48 in	150 psi	29	- 40°F to 180°F
4 in	8.4 lb	54 in	150 psi	29	- 40°F to 180°F
6 in	20 lb	54 in	150 psi	29	- 40°F to 180°F
8 in	32 lb	60 in	100 psi	29	- 40°F to 180°F

Consult factory for Minimum Shipping Bend Radius. All assemblies tested at 100 P.S.I.G. for one hour and certified (unless higher test pressure is requested by customer). Custom specifications are available for higher temperature ranges.



1726 South Magnolia Avenue Monrovia, CA 91016-4595 Phone: 626.359.9361 Fax: 626.359.7985 9202 Meadow Vista Boulevard Houston, TX 77064-2012 Phone: 281.469.8098 Fax: 281.469.9524

4141 Airport Road Cincinnati, OH 45226-1643 Phone: 513.321.4511 Fax: 513.321.8178







end of the assembly.

Armor-Clad has a negative

buoyancy in all storage

products including light chemicals and heavy

crude oil.

Armor-Clad Flexible Pipe is designed for continuous service (both externally and internally) in a wide range of pH solutions and chemicals. It features a single coil repeating lay pattern for ease of installation and high chemical resistance for maximum service life. Armor-Clad is a reliable and efficient drain solution.

Compression sealed, full-flow end fittings

provide non-leaking couplings at each



Smooth internal fluidway for low resistance--no corrugation to trap sediment or cause flow restricting turbulence.

> 150 lb. ANSI forged steel raised face, weldon flanges.





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used depending on tank design.

Armor-Clad connects

of the size of the tank. Rigid piping may also be

to the sump nozzle in one continuous length regardless

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Stainless steel armor provides external protection and very low coefficient of friction.

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American Petroleum Institute



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